



**GRAVITY CAST PVT. LTD.**  
GRAVITY GROUP OF COMPANIES

## Material - BS EN 10213 GP280GH

**Standard Specification for Steel Castings for Pressure Purposes**

**Group - Ferrous Mild Steel Alloys**

**Sub Group - BS EN 10213 GP280GH Steel Castings for Pressure Purposes**

**Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries**

**Grade Belongs to the Industry - Plate, Tubes and Forging**

Chemical Composition			Heat Treatment	
Carbon	C %	0.180 - 0.250	Normalizing or Quenching or Solution Annealing	
Silicon	Si %	0.600 max.		
Manganese	Mn %	0.800 - 1.200		
Phosphorus	P %	0.030 max.		
Sulphur	S %	0.020 max.		
Chromium	Cr %	0.300 max.		
Molybdenum	Mo %	0.120 max.		
Nickel	Ni %	0.400 max.		
Copper	Cu %	0.300 max.		
Vanadium	V %	0.030 max.		
Iron	Fe %	Balance	<b>Mechanical Properties</b> Tensile Strength in Mpa      280 min. Yield Strength in Mpa      250 min. Elongation in %      - Reduction of Area in %      - Hardness in BHN      - Impact in Joule      27 J @ RT	
-	-	-		
-	-	-		
-	-	-		
-	-	-		
-	-	-		

Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
SCPH 2	JIS	Japan	Plate, Tubes and Forging
SCPL 1	JIS	Japan	Plate, Tubes and Forging
A 216 Grade WCC	ASTM	USA	Casting
GP 280 GH	DIN	Germany	Plate, Tubes and Forging
GP 280 GH	MSZ	Hungary	Plate, Tubes and Forging
GP 280 GH	UNI	Italy	Plate, Tubes and Forging
GP 280 GH	UNE	Spain	Plate, Tubes and Forging

**Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email [marketing@gravitycastindia.com](mailto:marketing@gravitycastindia.com)**

All information in our data sheets and website is indicative only and is not intended to be a substitute for the full specification from which it is extracted. It is intended to provide typical values to allow comparison between metal alloy option rather than a definitive statement of mechanical performance or suitability for a particular application as these will vary with temperature, product type and product application. It is presented apart from contractual obligations and does not constitute any guarantee of properties or of processing or application possibilities in individual cases. Our warranties and liabilities are stated exclusively in our terms of business.

**ONE STOP SOLUTION FOR METAL PARTS**